

SPECIFIC CRITERIA FOR THE GENERAL MOTORS GLOBAL TRADING PARTNER LABEL TEMPLATE:

- THE TEMPLATE IDENTIFIES HOW AND WHERE DATA IS TO BE PLACED ON THE LABEL WHEN IT IS REQUIRED AS PART OF A GM BUSINESS REQUIREMENT
- FONT SIZES ARE SPECIFIED FOR READABILITY - DATA THAT WILL NOT FIT AT THE SPECIFIED FONT SIZE IS TO BE TRUNCATED
- WHEN A MATERIAL HANDLING CODE (*ALSO KNOWN AS "DLOC"*) IS REQUIRED, RECEIVING LOCATIONS ARE RESPONSIBLE FOR PROVIDING THE CORRECT INFORMATION TO THE SUPPLIER (*VIA EDI*)
- LABEL DIMENSIONS ARE NOMINAL - APPROXIMATELY 4" (102 MM) HIGH BY 6" (152 MM) WIDE
- LABELS SHALL BE PRINTED WITH BLACK CHARACTERS ON WHITE BACKGROUND (*NEITHER COLORED PAPER NOR COLORED INK IS ALLOWED*)
- FONTS SHALL BE **UPPERCASE BOLD ARIAL NARROW, HELVETICA CONDENSED OR EQUIVALENT**
- BAR CODE SYMBOLOGIES ON THE LABEL SHALL BE: CODE 128 LINEAR BAR CODE, AND, PDF417 2-D BAR CODE
- DATES SHALL BE IN THE INTERNATIONAL FORMAT OF "DDMMYYYY" (*EG: 25SEP2001*)
- WEIGHTS SHALL BE EXPRESSED IN THE INTERNATIONAL METRIC FORMAT OF KILOGRAMS (*ROUNDED, NO DECIMAL*)
- LABELS SHALL BE VERIFIED AS LEGIBLE BY THE SUPPLIER PER AIAG B10, B14, B8, QS9000 AND ISO STANDARDS (*NOTE: BAR CODES MUST BE EASILY SCANNABLE AND MEET OR EXCEED ANSI PRINT QUALITY "C" AT POINT OF RECEIPT*)
- LABELS SHALL BE AFFIXED IN ACCORDANCE WITH GM1738 GUIDELINES (*USUALLY OPPOSITE ENDS OF EACH CONTAINER*)
- THE SEQUENCE OR ORDER IN WHICH DATA IS ENCODED IN THE 2D BAR CODE IS NOT SIGNIFICANT, THE DATA IDENTIFIERS PERMIT SOFTWARE SYSTEMS TO LOCATE AND/OR DETERMINE WHICH DATA ARE NEEDED

ADDITIONAL DETAILS AVAILABLE AT GENERAL MOTORS' GLOBAL WEBSITE "<http://www.gmsupplypower.com>" (*search on "GM1724"*)
 FAX OR MAIL REQUESTS FOR ADDED CLARIFICATION OR SUGGESTED CHANGES TO:

GM VEHICLE SUPPLY OPERATIONS - MATERIAL BUSINESS PROCESS GROUP

MAIL CODE 480-206-340

(FAX # 810-492-5030)

30009 VAN DYKE AVENUE

WARREN, MI 48090

jarnold@gm.com

NOTE: SEE ALSO MASTER LABEL (*GM1724-B*) AND
 MIXED LABEL (*GM1724-C*) STANDARDS
 AND PACKAGING GUIDELINES (*GM1738*)

IT'S YOUR IMAGE

Your label is the first impression of your company and it's products.
 Poorly printed labels, sloppy placement, and unscannable
 bar codes reflect on the perception of your company.
 The shipping label and associated processes should
 receive the same quality efforts as your product - it's your image.

CUSTOMER NAME: ALL GM FACILITIES (GLOBALLY)	LABEL PURPOSE/USE: TO BE USED ON A SINGLE CONTAINER HOLDING ONE OR MORE PARTS WITH A SINGLE PART NUMBER.	NOTE: ANY DIMENSIONS THAT ARE NOT OTHERWISE SPECIFIED ON THIS PAGE SHALL BE IN COMPLIANCE WITH AUTOMOTIVE INDUSTRY STANDARDS		
AUTHORIZATION: GM WORLD-WIDE PURCHASING	ISSUE DATE: 08OCT2001	VERSION . RELEASE 1999-06	SPECIFICATION ID NUMBER: GM 1724-A: LABEL TEMPLATE FOR INDIVIDUAL CONTAINERS	PAGE 1 OF 12

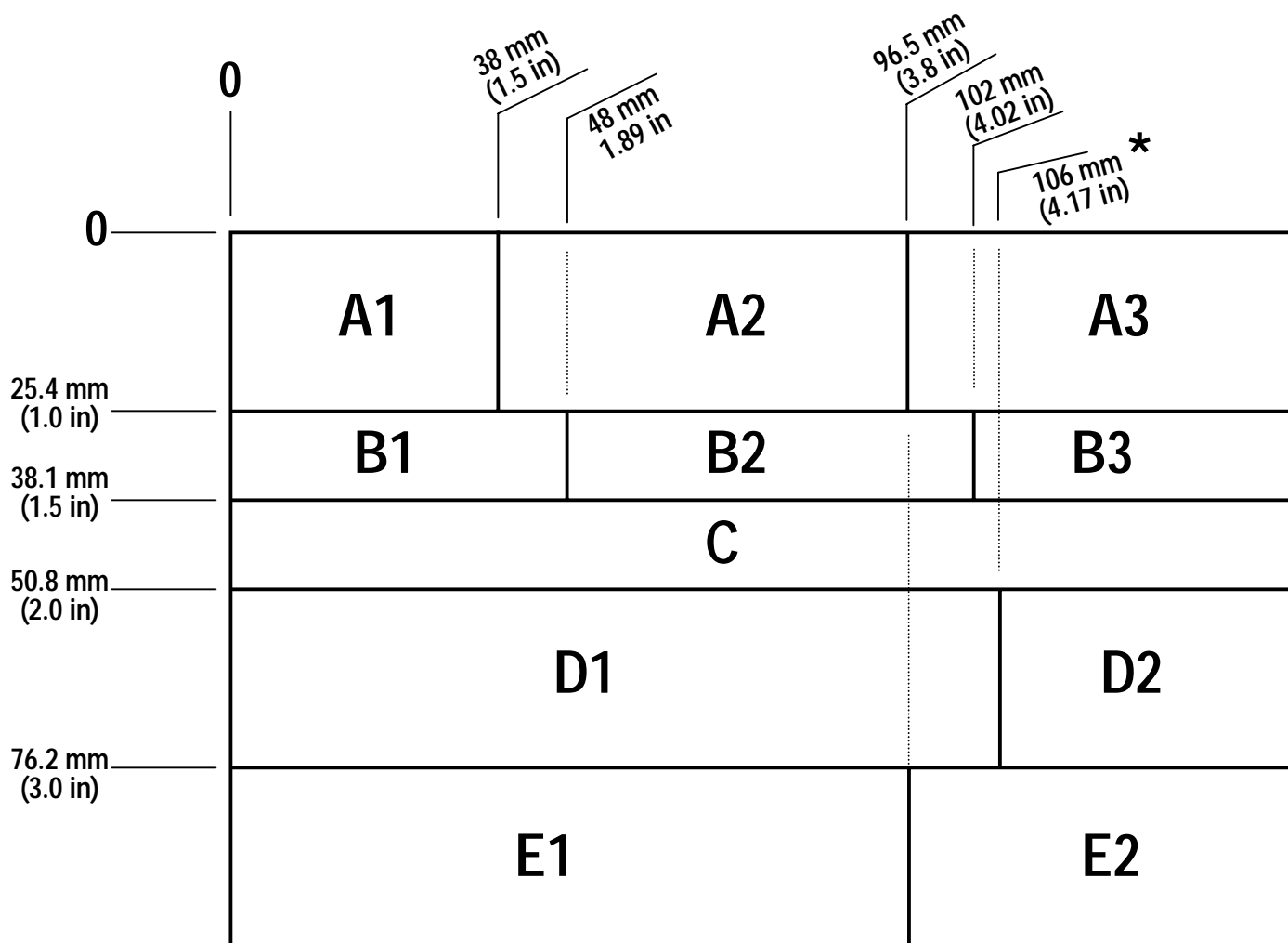
DATA LAYOUT

*It is recommended that this vertical separator line should not be printed.
(See Quiet Zone)*

A1 SHIP FROM	A2 SHIP TO	A3 2D SYMBOL
REFERENCE #1	B2 ROUTING INFORMATION	B3 LOGISTICS REFERENCE
C GM PART NUMBER		
D1 LICENSE PLATE		D2 REFERENCE #2
E1 SUPPLIER AREA		E2 REFERENCE #3

LABEL DIMENSIONS ARE NOMINAL - APPROXIMATELY 4" (102 MM) HIGH BY 6" (152 MM) WIDE

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*

This dimension based on nominal 0.38 mm (0.015 in) Code 128 bar code license plate. The label provider must ensure quiet zone requirement of 6.4 mm (0.25 in) is maintained.

LABEL DIMENSIONS ARE NOMINAL - APPROXIMATELY 4" (102 MM) HIGH BY 6" (152 MM) WIDE

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DATA SOURCES

ADDRESS INFORMATION
SUPPLIER GENERATED
BASED ON CUSTOMER
ORDER

ENCODED 2D BAR CODE DATA
SHALL INCLUDE PART NUMBER,
PART QUANTITY, LICENSE PLATE,
PLANT/DOCK, MATERIAL
HANDLING CODE,
REFERENCE#1 (*DEPENDS ON
BUSINESS REQUIREMENT*), AND
WEIGHT
ADDITIONAL RECOMMENDED
DATA:, CONTAINER TYPE

DATA FROM SUPPLIER FILES
NOTE: SUPPLIER CONTACT
(PHONE OR E-MAIL) IS AT THE
SUPPLIER'S OPTION

PLANT/DOCK CODE FROM
EDIFACT DELFOR OR
DELJIT PCI SEGMENT # 12

DATA FROM SUPPLIER FILES
(QUANTITY SHOULD MATCH
CUSTOMER ORDER)

FROM: FROM ADDRESS LINE 1 FROM ADDRESS LINE 2 FROM ADDRESS LINE 3 FROM ADDRESS LINE 4 EMAIL PHONE CONTACT ASSEMBLED/MADE IN XX	TO: TO ADDRESS TO ADDRESS TO ADDRESS TO ADDRESS	LINE LINE LINE LINE	1 2 3 4	
PLANT/DOCK: LC 15C				

MATERIAL HANDLING CODE FROM
EDIFACT DELFOR OR DELJIT
SEGMENT #11

DATA FROM SUPPLIER
FILES
CUSTOMER PART NUMBER
MUST MATCH CUSTOMER
ORDER

QUANTITY: 160	MATERIAL HANDLING CODE: A6-987	REFERENCE: G1155
PART NUMBER 12345678		

REFERENCE SUB-BLOCK #1
CUSTOMER REQUESTED REF
FROM DELFOR OR DELJIT

OPTIONAL SPECIAL
SYMBOL (EG: CRITICAL
PART, SAFETY, ETC.)

SUPPLIER DUNS ID
COMBINED WITH SUPPLIER
GENERATED SHIP PACK
SERIAL NUMBER

LICENSE PLATE (1J) UN 123456789 A2B4C6D8E	SHIPMENT DATE: 24SEP2001 CONTAINER TYPE: SC151208 GROSS WEIGHT: 10 KG
---	---

REFERENCE SUB-BLOCK #2
DATE: SPECIFY TYPE, E.G.
SHIP, PACK, MANUFACTURING
SUPPLIER GENERATED
CONTAINER TYPE:
SUPPLIER GENERATED
BASED ON CUSTOMER
REQUIREMENTS
GROSS WEIGHT:
SUPPLIER GENERATED
ROUND - NO DECIMAL

UNRESTRICTED AREA
OF LABEL FOR
SUPPLIER'S USE
NOTE - USE APPROPRIATE
Dis AND DATA SYNTAX FOR
ALL BAR CODES

REFERENCE SUB-BLOCK #3
TEXT IS A DIRECT PASS-THROUGH
OF WHATEVER DATA IS RECEIVED
IN EDIFACT DELFOR OR DELJIT PCI
SEGMENTS

PCI - CODE VALUE Z13
PCI - CODE VALUE Z14
PCI - CODE VALUE Z15
PCI - CODE VALUE Z16
PCI - CODE VALUE Z17

**Fonts shall be upper case bold arial narrow,
helvetica condensed or equivalent**

**NOTE: PCI INFORMATION QUALIFIED IN COMPOSITE DATA ELEMENT
C8027/7511; DATA PROVIDED IN COMPOSITE DATA ELEMENT C210/7102**

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FORMAT & FONT SPECS


FORMATS SHALL BE UPPER CASE BOLD ARIAL NARROW, HELVETICA CONDENSED OR EQUIVALENT

Title: **FROM:**
6 Point, 1.5 mm, 0.06"
Address 4 lines max
10 point, 2.5 mm, 0.1"
Phone Number (Optional)
10 Point, 2.5 mm, 0.1"
MADE IN XXX or ASY IN XXX
10 Point, 2.5 mm, 0.1"

Title: **TO:**
6 Point, 1.5 mm, 0.06"
Address 4 lines max
12 Point, 4.3 mm, 0.17"
Title ; **PLANT DOCK**
6 Point, 1.5 mm, 0.06"
Plant/Dock Text
8 Character max
28 Point, 6.4 mm, 0.25"

Title: **QUANTITY**
6 Point, 1.5 mm, 0.1"
Text
36 Point, 9.17mm, 0.36"

Title: None
PDF 417 2D Bar Code

FROM: FROM ADDRESS LINE 1 FROM ADDRESS LINE 2 FROM ADDRESS LINE 3 FROM ADDRESS LINE 4 EMAIL PHONE CONTACT ASSEMBLED/MADE IN XX	TO: TO ADDRESS TO ADDRESS TO ADDRESS TO ADDRESS	LINE 1 2 3 4	
PLANT/DOCK: LC 15C			

Mat Handling Reference Sub-Block
Title: **MATERIAL HANDLING CODE**
6 Point, 1.5 mm, 0.06"
MATERIAL HANDLING CODE Text
8 Character max
36 Point, 9.17mm, 0.36"

Title: **PART NUMBER**
6 Point, 1.5 mm, 0.06"
Part Number Text
44 Point, 11.2 mm, 0.44"
Graphic Optional
Safety/Security
Right Justified

QUANTITY: 160	MATERIAL HANDLING CODE: A6-987	REFERENCE: G115
PART NUMBER 12345678		

Reference Sub-Block #1
Title: **REFERENCE**
6 Point, 1.5 mm, 0.06"
REFERENCE Text
8 Character max
36 Point, 9.1 mm, 0.36"

Title: **LICENSE PLATE (1J)**
6 Point, 1.5 mm, 0.06"
Bar Code
Code 128
0.381 mm (15 mil) nominal
Height 13 mm (0.5 inch) min
Data Identifier: 1J
Assigning Authority: UN = D-U-N-S
9 digits D-U-N-S Number
9 characters container serial number max
Human Readable Text
24 Point, 6.1 mm, 0.24"
Note-Spaces are optional in human readable text only. SPACES SHALL NOT BE INCLUDED IN BAR CODE DATA

LICENSE PLATE (1J)  UN123456789 A2B4C6D8E	SHIPMENT DATE: 24SEP2001 CONTAINER TYPE: SC151208 GROSS WEIGHT: 10 KG
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Reference Sub-Block #2
Title: **SHIPMENT DATE**
6 Point, 1.5 mm, 0.06"
Shipment Date Text (9 Characters)
18 Point, 6.4 mm, 0.25"
Title: **CONTAINER TYPE**
6 Point, 1.5 mm, 0.06"
Container Type
18 Point, 6.4 mm, 0.25"
Title: **GROSS WEIGHT**
6 Point, 1.5 mm, 0.06"
Gross Weight Text
18 Point, 6.4 mm, 0.25"
Unit of Weight Text KG
18 Point, 6.4 mm, 0.25"

Reference Sub-Block #3
Title: none
14 Point, 3.6 mm, 0.14"
Text will be direct pass-through of whatever data is received in EDIFACT DELFOR or DELJIT PCI segments

PCI - CODE VALUE Z13
PCI - CODE VALUE Z14
PCI - CODE VALUE Z15
PCI - CODE VALUE Z16
PCI - CODE VALUE Z17

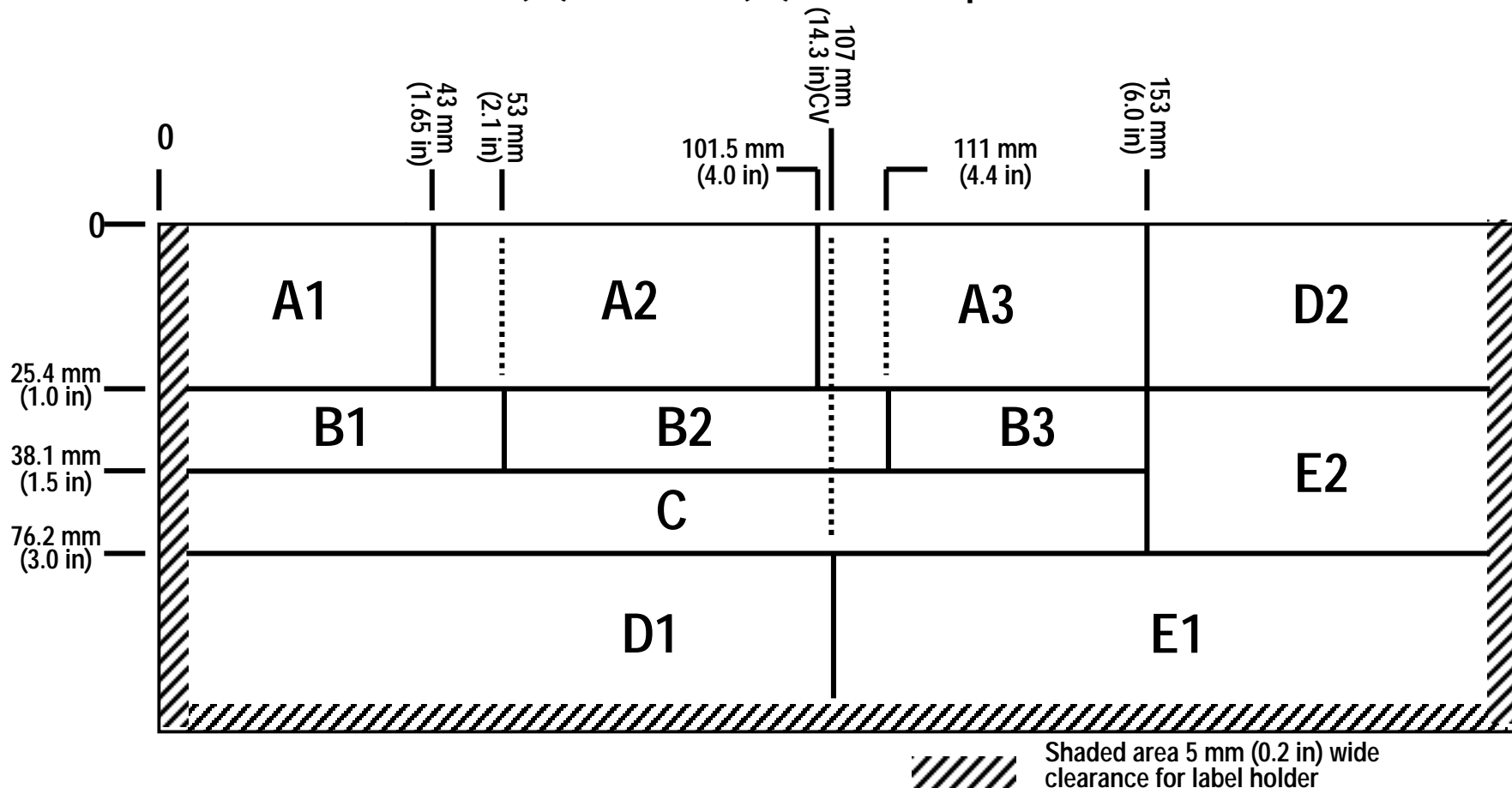
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DATA LAYOUT

for SMALL CONTAINERS (example KLT)

(Alternate format to be used at supplier's option when shipping parts in small containers)
74mm (3") x 210mm (8") label or equivalent



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FORMAT SPECIFICATIONS

for SMALL CONTAINERS (example KLT)


(Alternate format to be used at supplier's option when shipping parts in small containers)

74mm (3") x 210mm (8") label or equivalent

(Data Sources & Fonts Are The Same As On Pages 3 & 4)

It is recommended that these vertical separator lines should not be printed. (See Quiet Zone)

FROM: FROM ADDRESS LINE 1 FROM ADDRESS LINE 2 FROM ADDRESS LINE 3 FROM ADDRESS LINE 4 EMAIL PHONE CONTACT ASSEMBLED/MADE IN XX	TO: TO ADDRESS TO ADDRESS TO ADDRESS TO ADDRESS PLANT/DOCK:	ADDRESS ADDRESS ADDRESS ADDRESS LC 15C	LINE LINE LINE LINE 15C	1 2 3 4 :		SHIPMENT DATE: 24SEP2001 CONTAINER TYPE: SC151208 GROSS WEIGHT: 10 KG
QUANTITY: 160	MATERIAL HANDLING CODE: A6-987	REFERENCE: G1155	PCI - CODE VALUE Z13 PCI - CODE VALUE Z14 PCI - CODE VALUE Z15 PCI - CODE VALUE Z16 PCI - CODE VALUE Z17			
PART NUMBER 12345678						
LICENSE PLATE (1J)  UN 123456789 A2B4C6D8E	E1 SUPPLIER					

 Shaded area 5 mm (0.2 in) wide is clearance for label holder

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CODE 128 BAR CODE STRUCTURE FOR LICENSE PLATE



Data Identifier:
1J = INDIVIDUAL Container
5J = MIXED LOAD
6J = MASTER LOAD

ISO Assigning authority
UN = D-U-N-S:
- assigned by Dun & Bradstreet.

9-character D-U-N-S number
- manufacturing site specific
- fixed; should never have to be changed

9-character maximum
Unique container serial number
- *generated by supplier*
- leading zeros not recommended
- *not to be repeated for period of 1 year*

1J UN 123456789 A2B4C6D8E

CODE 128 SPECIFICATION:

- 'X' DIMENSION SHALL BE IN THE RANGE OF 0.33 MM (0.013 INCH) TO 0.43 MM (0.017 INCH)
- BAR CODE HEIGHT SHALL BE A MINIMUM OF 13 MM (0.5 INCH)
- QUIET ZONE (AREA AT EACH END OF BAR CODE) SHALL BE A MINIMUM OF 6.3 MM (0.25 INCH)
- BAR CODE SHALL MEET A MINIMUM ANSI PRINT QUALITY GRADE OF 'C'

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DATA IDENTIFIERS

DATA IDENTIFIERS (DIs) DEFINE THE NATURE OF THE DATA CONTAINED WITHIN THE LINEAR BAR CODE.
 DIs ARE USED WITHIN THE 2D BAR CODE TO DEFINE THE NATURE OF THE DATA IN EACH FIELD.
 THE TABLE BELOW REPRESENT TYPICAL DIs USED WITH GM COMMON GLOBAL SHIPPING LABEL TEMPLATES.
 ADDITIONAL DIs MAY BE USED AS BUSINESS PROCESSES REQUIRE AND SHALL CONFORM TO AIAG B10, B14, ANSI, AND ISO STANDARDS

DATA IDENTIFIER DI	DEFINITION	COMMENT	EXAMPLE	WITHIN 2D BAR CODE
P	GM PART NUMBER	TYPICALLY EIGHT (8) NUMERIC CHARACTERS	P12345678	REQUIRED
Q	QUANTITY	TYPICALLY EXPRESSED IN PIECES	Q160	REQUIRED
1J	LICENSE PLATE INDIVIDUAL CONTAINER OF LIKE PARTS	HAS STRUCTURE (SEE PAGE 8 of 12)	1JUN123456789A2B4C6D8E	REQUIRED
20L	MATERIAL HANDLING CODE	DELIVERY LOCATION WITHIN PLANT	20LA6-987	REQUIRED IF PROVIDED
21L	PLANT/DOCK CODE	IDENTIFIES PLANT AND DELIVERY DOCK	21LLC 15C	REQUIRED
K	PO NUMBER	IF USED AS PART OF GM BUSINESS PROCESS	KGM1234	REQUIRED IF PROVIDED
15K	KANBAN NUMBER	IF USED AS PART OF GM BUSINESS PROCESS	15KG1155	REQUIRED IF PROVIDED
B	CONTAINER TYPE	GM SPECIFIED CONTAINER NUMBER OR IF NOT SPECIFIED USE SUPPLIER REFERENCE SUCH AS CARTON	BKLT3214	OPTIONAL
7Q	GROSS WEIGHT	USES ANSI X12 QUALIFIER AS LAST TWO CHARACTERS TO DEFINE UNIT OF MEASURE GT=GROSS KILOGRAMS	7Q10GT	REQUIRED

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PDF 417 2D BAR CODE

DATA SYNTAX STRUCTURE



THE SEQUENCE OR ORDER IN WHICH DATA IS ENCODED IN THE 2D BAR CODE IS NOT SIGNIFICANT, THE DATA IDENTIFIERS PERMIT SOFTWARE SYSTEMS TO LOCATE AND/OR DETERMINE WHICH DATA ARE NEEDED. FOR MORE DETAILS REFER TO AIAG B14

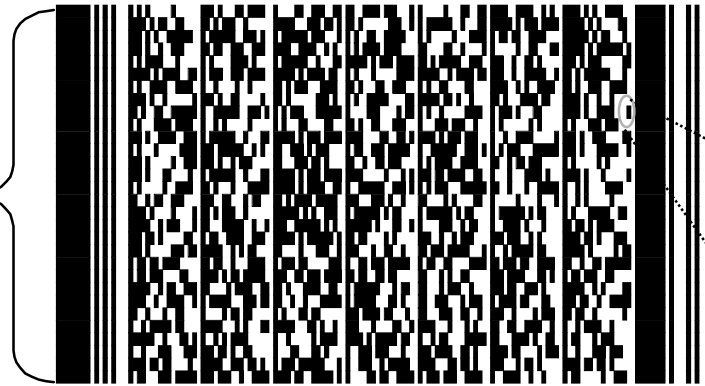
ASCII/ISO 646 Character	DECIMAL	HEX
[91	5B
)	41	29
>	62	3E
R _s	30	1E
F _s	28	1C
G _s	29	1D
E _{OT}	04	04

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PDF 417 2D BAR CODE

TECHNICAL SPECIFICATIONS

HEIGHT: 1.0 IN \pm 0.2 IN (25.40 MM \pm 5.08 MM) INCLUDING ALL-AROUND QUIET ZONE OF 0.04 IN (1MM) MUST FIT WITHIN SINGLE SUB-BLOCK



Note: Bar code enlarged for illustration purposes only

4 12
NOMINAL 7 COLUMNS

ERROR CORRECTION (SECURITY) LEVEL SHALL BE 5, 4, OR 3
USE THE MAX ECC THAT WILLPRINT AND SCAN IN 2D LOCATION

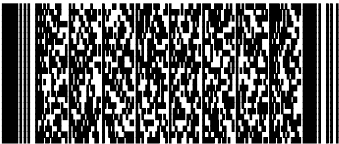


SPECIFICATION:
'X' DIMENSION = MIN 0.010 INCH (10 MILS) (0.254 MM)

IT'S YOUR IMAGE

Your label is the first impression of your company and it's products. Poorly printed labels, sloppy placement, and unscannable bar codes reflect on the perception of your company. The shipping label and associated process should receive the same quality efforts as your product - it's your image.

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EDI PCI SEGMENTS

FROM: FROM ADDRESS LINE 1 FROM ADDRESS LINE 2 FROM ADDRESS LINE 3 FROM ADDRESS LINE 4 EMAIL PHONE CONTACT ASSEMBLED/MADE IN XX	TO: TO TO TO TO	ADDRESS ADDRESS ADDRESS ADDRESS	LINE LINE LINE LINE	1 2 3 4	
PLANT/DOCK:		LC 15	(12Z)		
QUANTITY:	MATERIAL HANDLING CODE:	REFERENCE:			
160	A6-987	G1155	(11Z)		
PART NUMBER	12345678				
LICENSE PLATE (1J)			SHIPMENT DATE: 24SEP2001		
UN 123456789 A2B4C6D8E		CONTAINER TYPE: SC151208		GROSS WEIGHT: 10	
(14Z)		41L65 GREEN WIDGET		(13Z)	
		STOCKMAN 21		(17Z)	

Data contained in DELJIT takes precedence over data in DELFOR

UNB+UNOA:2+MBXNOGM+MBXNOSUPPLIER+970608:0735+12++MGO'
 UNH+1+DELJIT:D:97A:UN'
 BGM+242:::KB+97337+9'
 DTM+137:19970608102'
 DTM+158:19970609:102'
 DTM+159:19980315:102'
 RFF+AAAN:49'
 NAD+MI+88835::92'
 NAD+SU+123456789::16'
 NAD+ST+54321::92'
 SEQ+6'
 GIR+4_A:AN'
 PAC+15+4:67'

PCI++A6-987++11Z::167' (11Z)
 PCI++ LC 15C ++12Z::167' (12Z)
 PCI++41L65++13Z::167' (13Z)
 PCI++GREEN WIDGET++14Z::167' (14Z)
 PCI++STOCKMAN 21++17Z::167' (17Z)

LIN+++12345678:IN'
 PIA+1+7:RY++G1155:MP'
 RFF+AEM:102'
 LOC+11+ZES'
 LOC+159+A6-987'
 QTY+1:160:C62'
 SCC+1'
 DTM+2:199910132130:203'
 DTM+10:199910131130:203'
 UNT+26+1'
 UNZ+1+12'

NOTE: IN THIS EXAMPLE PC1 SEGMENTS 15Z AND 16Z WERE NOT TRANSMITTED AND THEREFORE NOT PRINTED

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